



pic. 1



pic. 2



pic. 3



pic. 4



pic. 5



pic. 6



pic. 7



pic. 8



pic. 9




pic. 10

## MK SERIES 200 – STOCK REMOVAL

### **WARNING: BEFORE ANY OPERATION SAFE MUST BE ON**

otherwise, the locking barrel which connects the safe with the stock will be deformed and the safe will be stuck!

Tools required: Hammer; Punch (4,5-4,75mm preferably **pic. 4**); High speed mini-drill and Spheric grindstone (max 6mm) 

The pin must be extracted from bottom to top. Since the lower part of the pin can be clenched, we suggest rimming it with a spheric grindstone with a diameter not exceeding 6mm. It is also advisable to create a light depression to avoid that the punch may slip once hammered.

1. Remove dust cover, spring and bolt carrier and put the safe on **pic. 1**
2. Put the rifle upside down (grip toward you) **pic. 2**
3. Rim the lower part of the pin until borders will be flattened **pic. 3**
4. Hammer out the pin with the punch **pic. 5-6**

**TIP:** pay attention that stock joint holes are in line especially once pin is half extracted; if the stock is foldable we suggest once half extracted the pin to fold the stock as little as possible.

5. Remove the stock
6. Safe off and round edges of locking barrel (not mandatory but advisable) **pic. 7**
7. **Safe on**
8. Round the pin edges and grease it **pic. 8**
9. Install new stock
10. Hammer the pin from top to bottom until it reaches the same surface of the receiver; if the stock is fixed pay attention that the joint holes are correctly aligned, if foldable stock folded as little as possible **pic. 9-10**